

## Retífica plana Tangencial SG-3063CNC3

SPECIFICATION	UNIT	SG-2050CNC2	SG-2550CNC2	SG-3063CNC2
		SG-2050CNC3	SG-2550CNC3	SG-3063CNC3
Table size	mm	200x460	250x500	305x635
Electro magnetic chuck size	mm	200x460	250x500	300x600
Table longitudinal travel	mm	510	570	765
Table cross travel	mm	238	275	340
Distance from spindle to table	mm	450	450	580
Loading capacity (include chuck)	kg	120	200	270
Table longitudinal feed speed	m/min	CNC2: 5-25; CNC3: 0.02-18	CNC2: 5-25; CNC3: 0.02-18	CNC2: 5-25; CNC3: 0.02-18
Table longitudinal micro feed rate	mm/gra	CNC2: -; CNC3: 0.005;	CNC2: -; CNC3: 0.005;	CNC2: -; CNC3: 0.005;
Table cross rapid feed speed	mm/min	0.1-1000	0.1-1000	0-1000
Table cross micro feed rate	mm/gra	0.005	0.005	0.005
Wheelhead vertical rapid feed speed	mm/min	0.1-1000	0.1-1000	0-1000
Wheelhead vertical micro feed rate	mm/gra	0.005	0.005	0.005
Spindle speed (50/60HZ)	rpm	2850/3450	2850/3450	1450/1750
Grinding wheel size	mm	200x20x31.75	200x20x31.75	350x40x127
Main motor power	kw	1.5	2.2	5.5
Floor space (LxW)	mm	2600x1800	2800x2000	4000x2200
Gross weight	kg	1600	1900	2800
Packing size (LxWxH)	cm	200x180x215	220x200x215	360x220x225

<b>SPECIFICATION</b>	<b>UNIT</b>	<b>SG-30100CNC2 SG-30100CNC3</b>	<b>SG-4080CNC2 SG-4080CNC3</b>	<b>SG-40100CNC2 SG-40100CNC3</b>
Table size	mm	305x1020	406x813	406x1020
Electro magnetic chuck size	mm	300x1000	400x800	400x1000
Table longitudinal travel	mm	1130	910	1130
Table cross travel	mm	340	450	450
Distance from spindle to table	mm	580	580	580
Loading capacity (include chuck)	kg	400	500	600
Table longitudinal feed speed	m/min	CNC2: 5-25; CNC3: 0.02-18	CNC2: 5-25; CNC3: 0.02-18	CNC2: 5-25; CNC3: 0.02-18
Table longitudinal micro feed rate	mm/gra	CNC2: -; CNC3: 0.005;	CNC2: -; CNC3: 0.005;	CNC2: -; CNC3: 0.005;
Table cross rapid feed speed	mm/min	0-1000	0-1000	0-1000
Table cross micro feed rate	mm/gra	0.005	0.005	0.005
Wheelhead vertical rapid feed speed	mm/min	0-1000	0-1000	0-1000
Wheelhead vertical micro feed rate	mm/gra	0.005	0.005	0.005
Spindle speed (50/60HZ)	rpm	1450/1750	1450/1750	1450/1750
Grinding wheel size	mm	350x40x127	350x40x127	350x40x127
Main motor power	kw	4	4	4
Floor space (LxW)	mm	5000x2400	4500x2400	5000x2400
Gross weight	kg	3500	3800	4400
Packing size (LxWxH)	cm	375x225x225	360x220x225	375x225x225

