

Centro de usinagem de dupla coluna V2317, V3317, V3025 e V4025m

Technical Specifications		V2317	V3317
Table			
Table size	mm	2300 x 1500	3300 x 1500
T-slot (width x number x distance)	mm	22 x 8 x 170	
Max. load	kg	8000	10000
Travel			
X/Y/Z Travel	mm	2300 / 1600 / 800	3300 / 1600 / 800
Spindle nose to table	mm	240 - 1040	
Distance between columns	mm	1680	
Spindle			
Spindle taper	-	SK50 / BT50 / CAT 50	
Spindle servo motor	kW	22 / 60 Siemens, 22 / 45 Fanuc	
Spindle speed	rpm	6000	
Spindle transmission		belt drive	

Technical Specifications		V2317	V3317
Feed			
Rapid feed X/Y/Z	m/min	15 / 15 / 12	
Cutting speed	mm/min	1-10000	
Tool changer			
Number of tools	pcs	24 (option)	
Max. tool length	mm	400	
Max. tool diameter	mm	120 / 250 (next release)	
Max. tool weight	kg	15	
Accuracy (VDI 3441)			
Positioning accuracy	mm	0.016 / Full travel	0.019 / Full travel
Positioning repeatability	mm	0.013 / Full travel	0.015 / Full travel
Dimensions & Weight			
Dimensions	mm	6700x4700x4550	8700x4700x4550
Weight	kg	24000	26000

Technical Specifications		V3025	V4025
Table			
Table size	mm	3000 x 2100	4000 x 2100
T-slot (width x number x distance)	mm	28 x 9 x 220	
Max. load	kg	8000	10000
Travel			
X/Y/Z Travel	mm	3000 / 2500 / 1000	4000 / 2500 / 1000
Spindle nose to table	mm	105 - 1105	
Distance between columns	mm	2480	
Spindle			
Spindle taper	-	SK50 / BT50 / CAT 50	
Spindle servo motor	kW	22 / 60 Siemens, 22 / 45 Fanuc	
Spindle speed	rpm	6000	
Spindle transmission		belt drive	

Technical Specifications		V3025	V4025
Feed			
Rapid feed X/Y/Z	m/min	12 / 12 / 10	10 / 12 / 10
Cutting speed	mm/min	1-10000	
Tool changer			
Number of tools	pcs	24 (option)	
Max. tool length	mm	400	
Max. tool diameter	mm	120 / 250 (next release)	
Max. tool weight	kg	15	
Accuracy (VDI 3441)			
Positioning accuracy	mm	0.018 / Full travel	0.025 / Full travel
Positioning repeatability	mm	0.015 / Full travel	0.020 / Full travel
Dimensions & Weight			
Dimensions	mm	7800x5300x4950	9800x5300x4950
Weight	kg	29000	33000